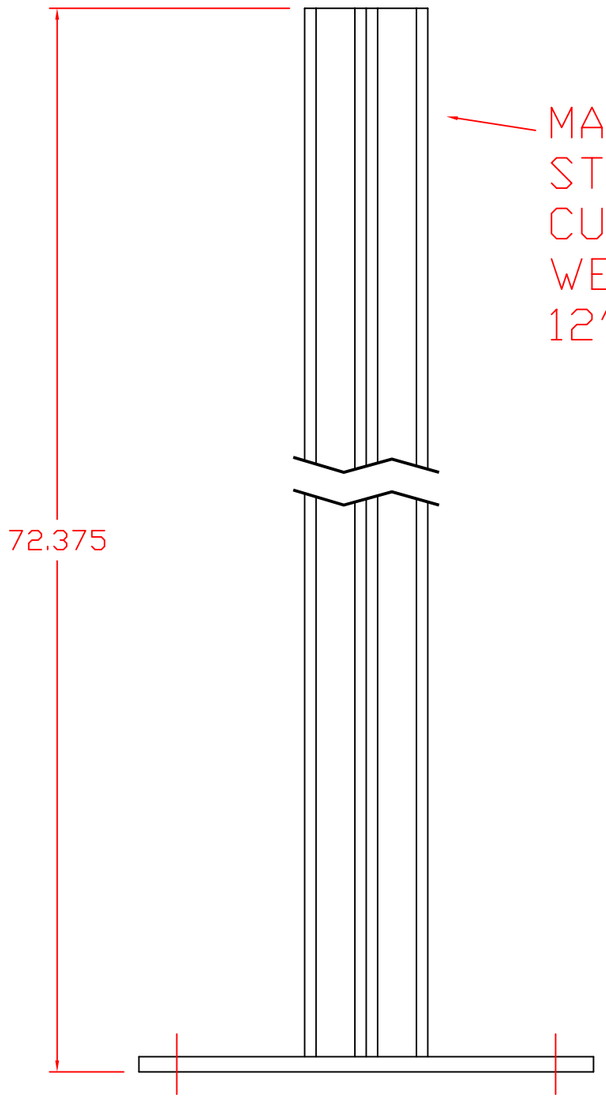
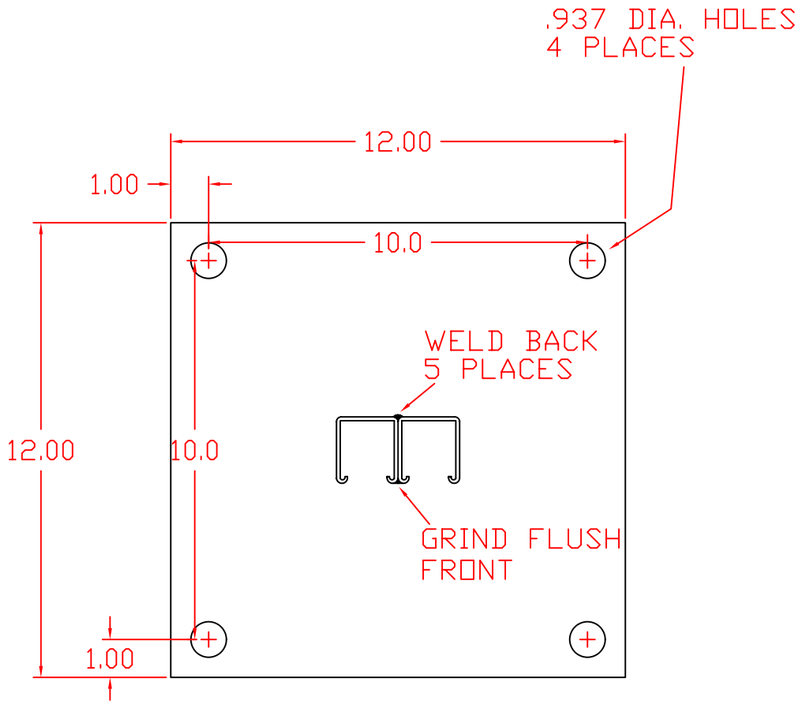


MATERIAL 1.625 X 12GA.
STRUT (2 WELDED TOGETHER)
CUT 72.00" LONG
WELD TO CENTER OF
12" SQUARE PLATE

MATERIAL 3/8 HRS PLATE
SHEAR SQUARE 12 X 12



LINK P/N: 105408

FINISH: CARBIDE BLACK

LINK SYSTEMS

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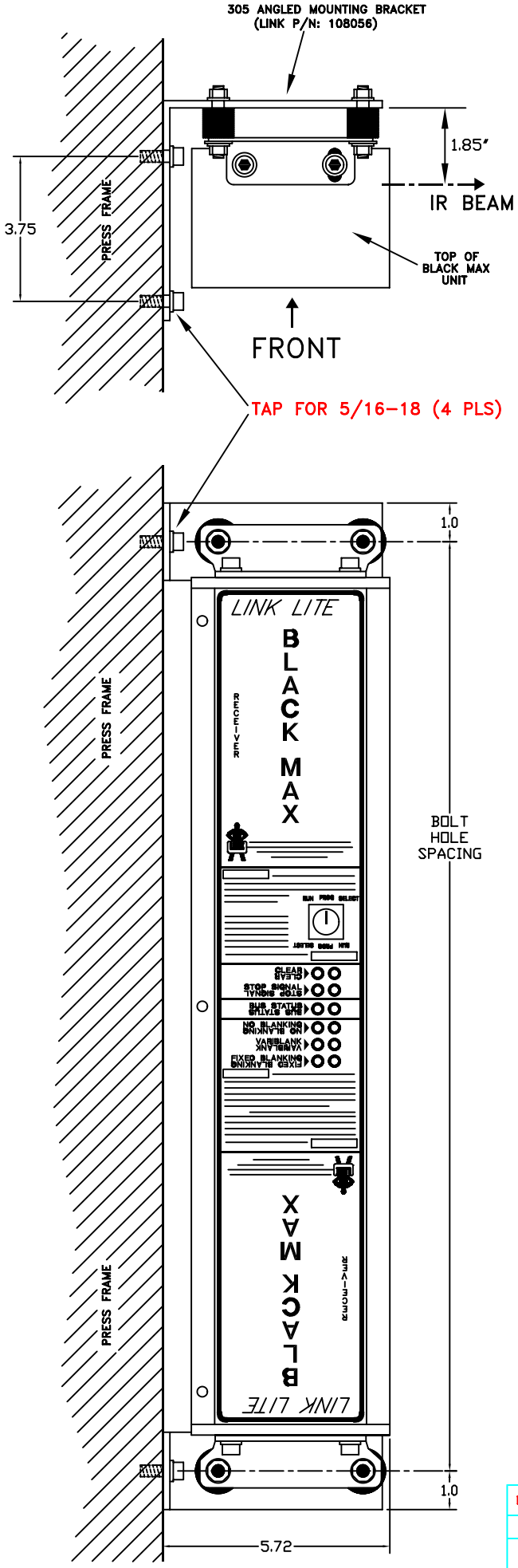
305 BLACK MAX FLOOR STAND
12 X 12 BASE 72" UNI-STRUT

NO	DESCRIPTION	DATE	BY

REVISIONS

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SCALE	DATE	CODE IDENT NO
1=4	3-8-94	305
DWN BY	CHK BY	DRAWING NUMBER
JCN		D-305-1084



ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 108057 (15 PCS)

DESCRIPTION	QTY	LINK P/N:
BRACKET MTG 305 90 DEG	2	108056
SCREW S H 5/16-18 X 3/4	4	103418
WASHER LOCK SPLIT 5/16	4	102321
WASHER FLAT 5/16 USS 3/8 ID-7/8 OD	4	103311
DRAWING C-305-1159	1	108058

UNIT	BOLT HOLE SPACING INCH	mm
18	22.2	564
24	28.2	716
30	34.2	869
36	40.2	1,021
42	46.2	1,174
48	52.2	1,326

WARNING!!
The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point of operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.9.

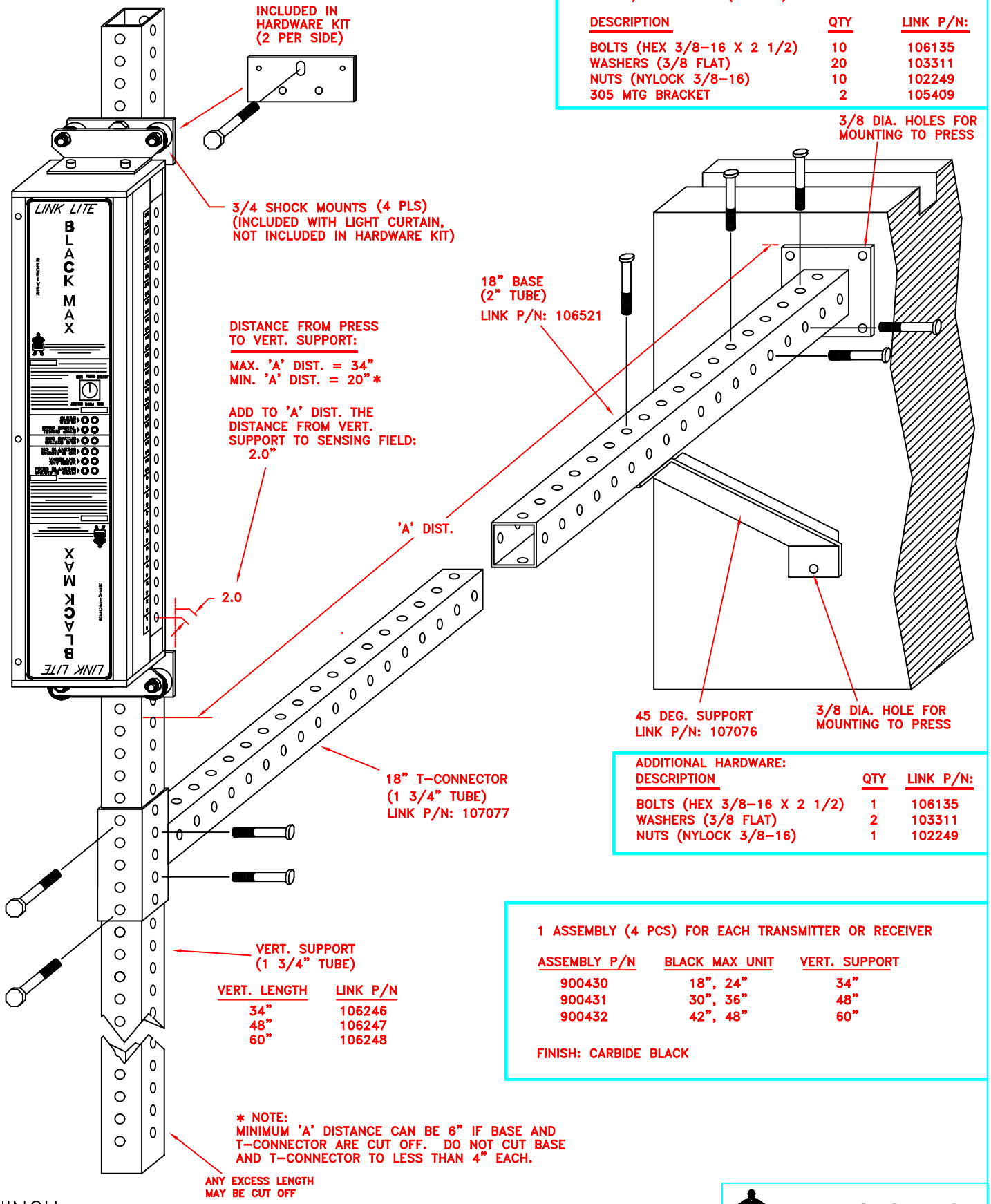
NO	DESCRIPTION	DATE	BY
REVISIONS			

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BLACK MAX 90 DEG SURFACE MOUNT BRACKET ASSEMBLY KIT
DRAWING P/N: 108058

SCALE DWG PRINT 1=1 1=2	DATE	CODE IDENT NO
	12-9-99	305
DWN BY	CHK BY	DRAWING NUMBER
JCN		C-305-1159



ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 106535 (42 PCS)

DESCRIPTION	QTY	LINK P/N:
BOLTS (HEX 3/8-16 X 2 1/2)	10	106135
WASHERS (3/8 FLAT)	20	103311
NUTS (NYLOCK 3/8-16)	10	102249
305 MTG BRACKET	2	105409

ADDITIONAL HARDWARE:

DESCRIPTION	QTY	LINK P/N:
BOLTS (HEX 3/8-16 X 2 1/2)	1	106135
WASHERS (3/8 FLAT)	2	103311
NUTS (NYLOCK 3/8-16)	1	102249

1 ASSEMBLY (4 PCS) FOR EACH TRANSMITTER OR RECEIVER

ASSEMBLY P/N	BLACK MAX UNIT	VERT. SUPPORT
900430	18", 24"	34"
900431	30", 36"	48"
900432	42", 48"	60"

FINISH: CARBIDE BLACK

WARNING!!

The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point of operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.9.

NO	DESCRIPTION	DATE	BY

REVISIONS

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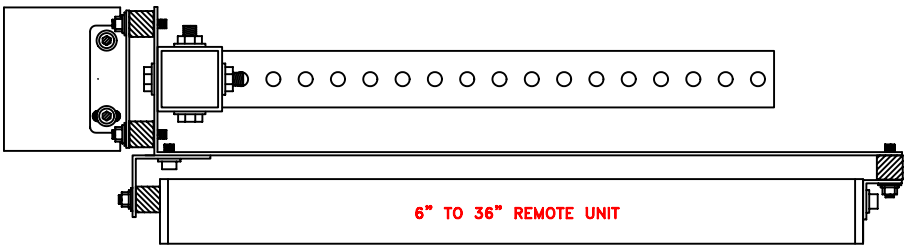
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LINK LITE BLACK MAX MOUNTING BRACKET ASSEMBLY, STRAIGHT EXTENDED
DRAWING P/N: 102366

SCALE	DATE	CODE IDENT NO
1=3	6-30-97	305
DWN BY: JCN	CHK BY:	DRAWING NUMBER: C-305-1146

1 ASSEMBLY (5 PCS) FOR EACH TRANSMITTER/RECEIVER SET

ASSEMBLY P/N	REMOTE UNIT
900398	6"
900399	9"
900400	12"
900401	15"
900402	18"
900403	21"
900404	24"
900438	27"
900439	30"
900440	33"
900441	36"



TOP VIEW

ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 106637 (28 PCS *)

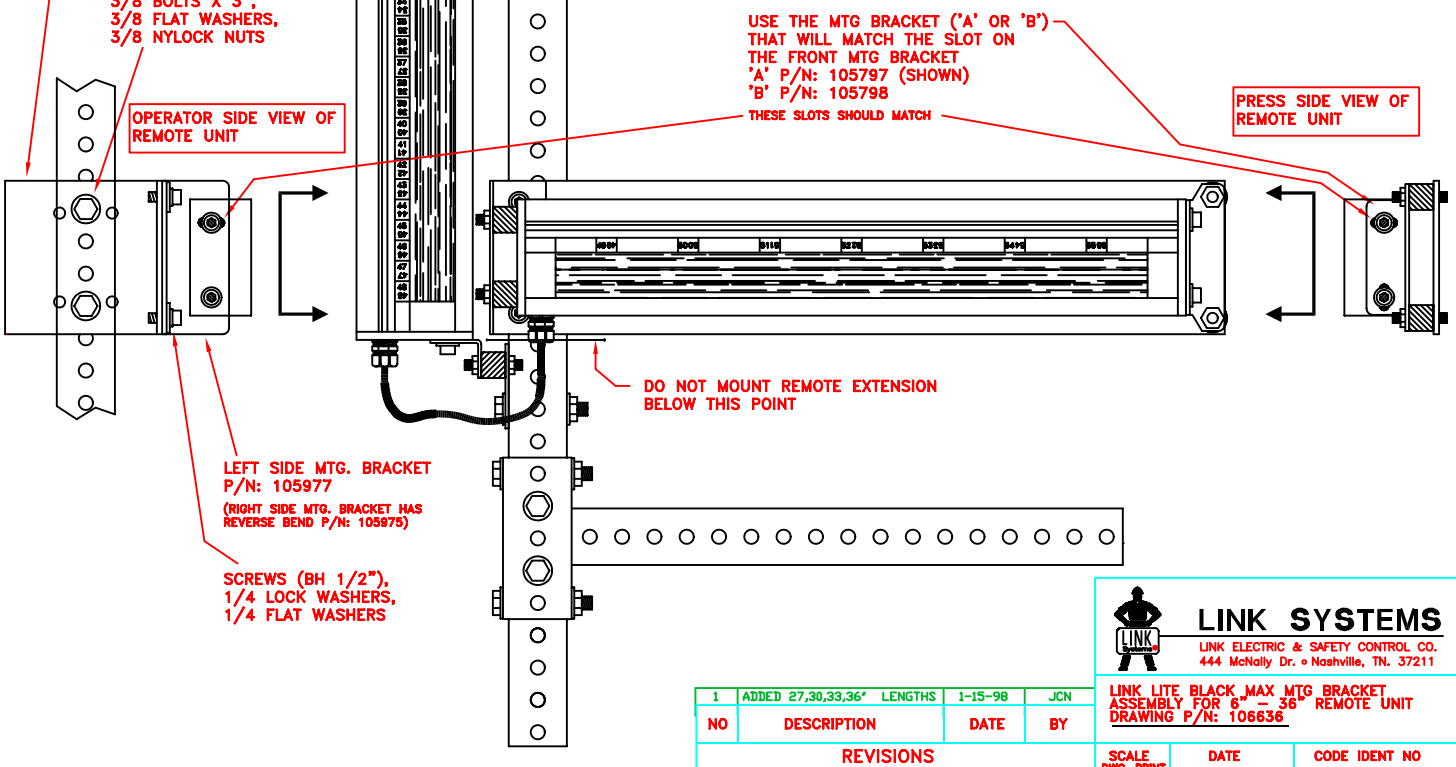
DESCRIPTION	QTY	LINK P/N:
BOLTS (HEX 3/8-16 X 3)	4	106227
WASHERS (3/8 FLAT)	8	103311
NUTS (NYLOCK 3/8-16)	4	102249
SCREW (BH 1/4-20 X 1/2)	4	101944
WASHER LOCK INT 1/4	4	102121
WASHERS (1/4 FLAT)	4	101620

* PLUS PARTS FROM STANDARD REMOTE KIT.

REMOTE MTG. BRACKET LENGTH	LINK P/N
6"	106624
9"	106625
12"	106626
15"	106627
18"	106628
21"	106629
24"	105974
27"	107327
30"	107328
33"	107329
36"	107330

WARNING!!

The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point o operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.9.



NO	DESCRIPTION	DATE	BY
1	ADDED 27,30,33,36" LENGTHS	1-15-98	JCN

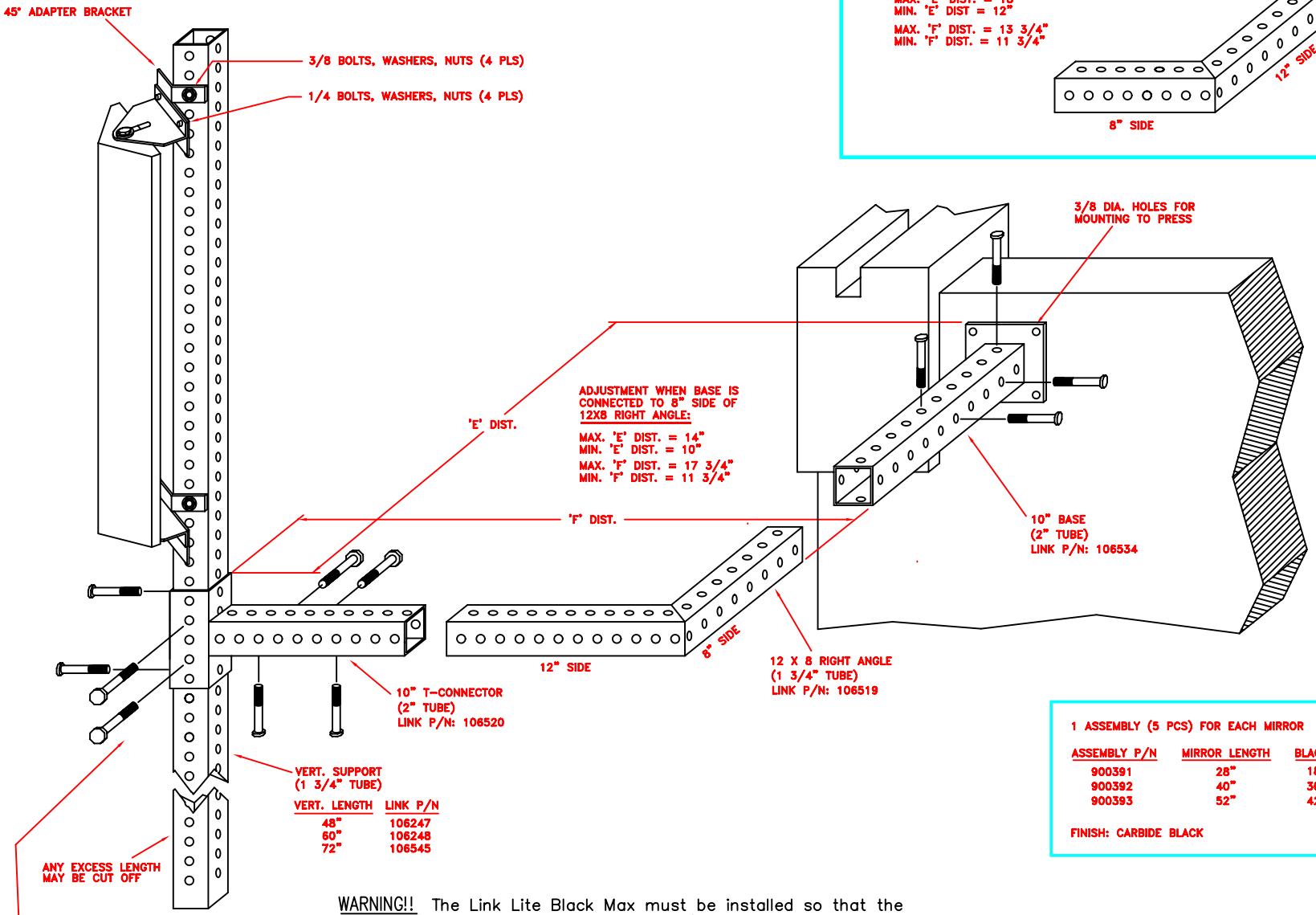
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LINK LITE BLACK MAX MTG BRACKET ASSEMBLY FOR 6" - 36" REMOTE UNIT
DRAWING P/N: 106636

SCALE DWG PRINT 1=1 1=3	DATE	CODE IDENT NO
	6-17-96	305
DWN BY JCN	CHK BY	DRAWING NUMBER C-305-1132



VERT. LENGTH	LINK P/N
48"	106247
60"	106248
72"	106545

1 ASSEMBLY (5 PCS) FOR EACH MIRROR

ASSEMBLY P/N	MIRROR LENGTH	BLACK MAX UNIT	VERT. SUPPORT
900391	28"	18" OR 24"	48"
900392	40"	30" OR 36"	60"
900393	52"	42" OR 48"	72"

FINISH: CARBIDE BLACK

ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 106550 (85 PCS)

DESCRIPTION	QTY	LINK P/N:
BOLTS (HEX 3/8-16 X 2 1/2)	16	106135
WASHERS (3/8 FLAT)	32	103311
NUTS (NYLOCK 3/8-16)	16	102249
MIRROR 45° ADAPT. BRACKET	2	106546
BOLTS (SOCKET 1/4-20 X 7/8)	4	102850
WASHERS (1/4 FLAT)	8	101620
NUTS (1/4-20)	4	103185
LOCK WASHER (1/4 SPLIT)	4	102320

WARNING!! The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point of operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.9.

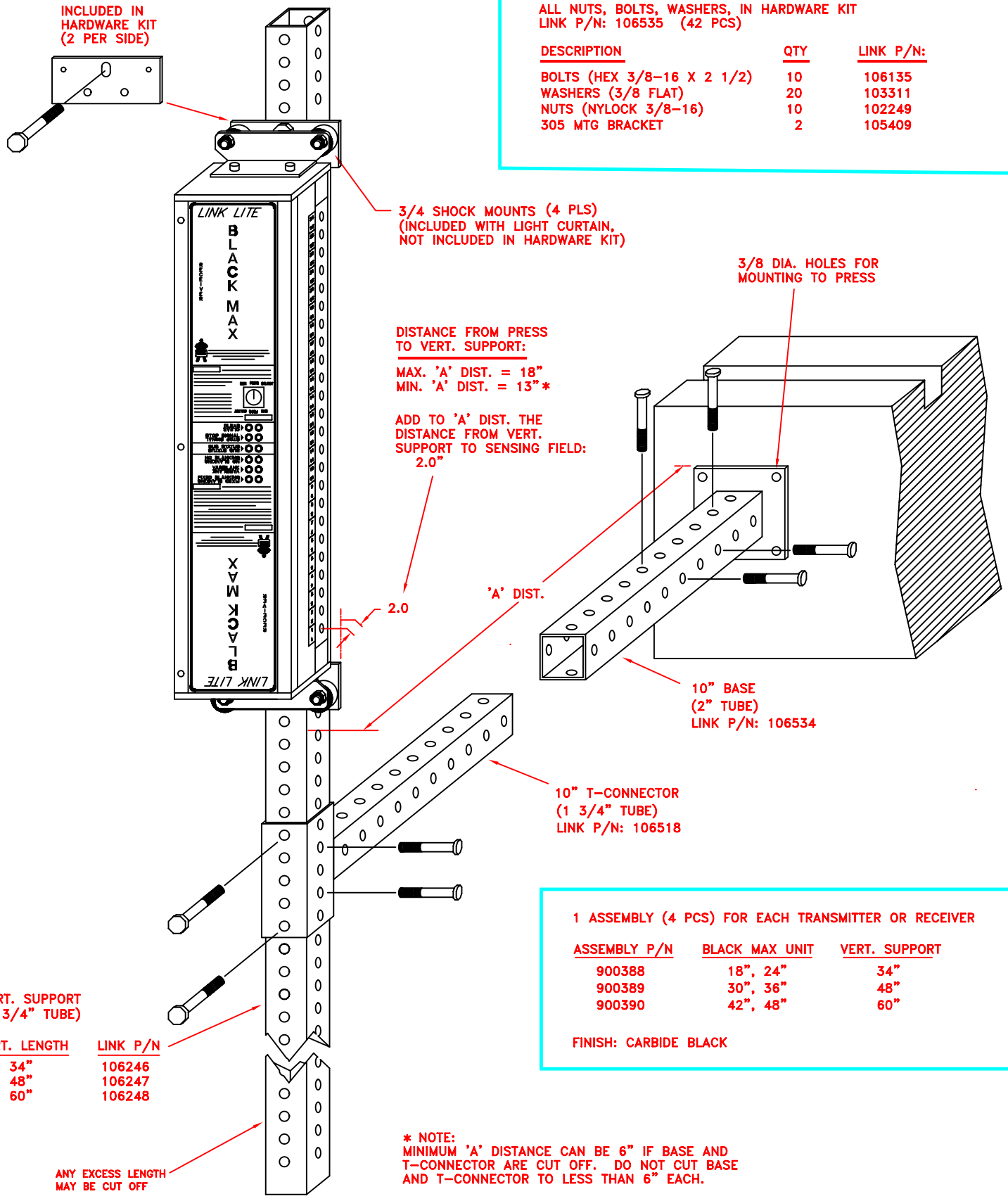
NO	DESCRIPTION	DATE	BY
REVISIONS			

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LINK LITE BLACK MAX MOUNTING BRACKET ASSEMBLY, MIRROR
DRAWING P/N: 106617

SCALE	DATE	CODE IDENT NO
1=4	5-7-96	305
DWN BY: JCN	CHK BY:	DRAWING NUMBER: C-305-1127



ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 106535 (42 PCS)

DESCRIPTION	QTY	LINK P/N:
BOLTS (HEX 3/8-16 X 2 1/2)	10	106135
WASHERS (3/8 FLAT)	20	103311
NUTS (NYLOCK 3/8-16)	10	102249
305 MTG BRACKET	2	105409

1 ASSEMBLY (4 PCS) FOR EACH TRANSMITTER OR RECEIVER

ASSEMBLY P/N	BLACK MAX UNIT	VERT. SUPPORT
900388	18", 24"	34"
900389	30", 36"	48"
900390	42", 48"	60"

FINISH: CARBIDE BLACK

* NOTE:
MINIMUM 'A' DISTANCE CAN BE 6" IF BASE AND T-CONNECTOR ARE CUT OFF. DO NOT CUT BASE AND T-CONNECTOR TO LESS THAN 6" EACH.

WARNING!!

The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point of operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.9.

NO	DESCRIPTION	DATE	BY

REVISIONS

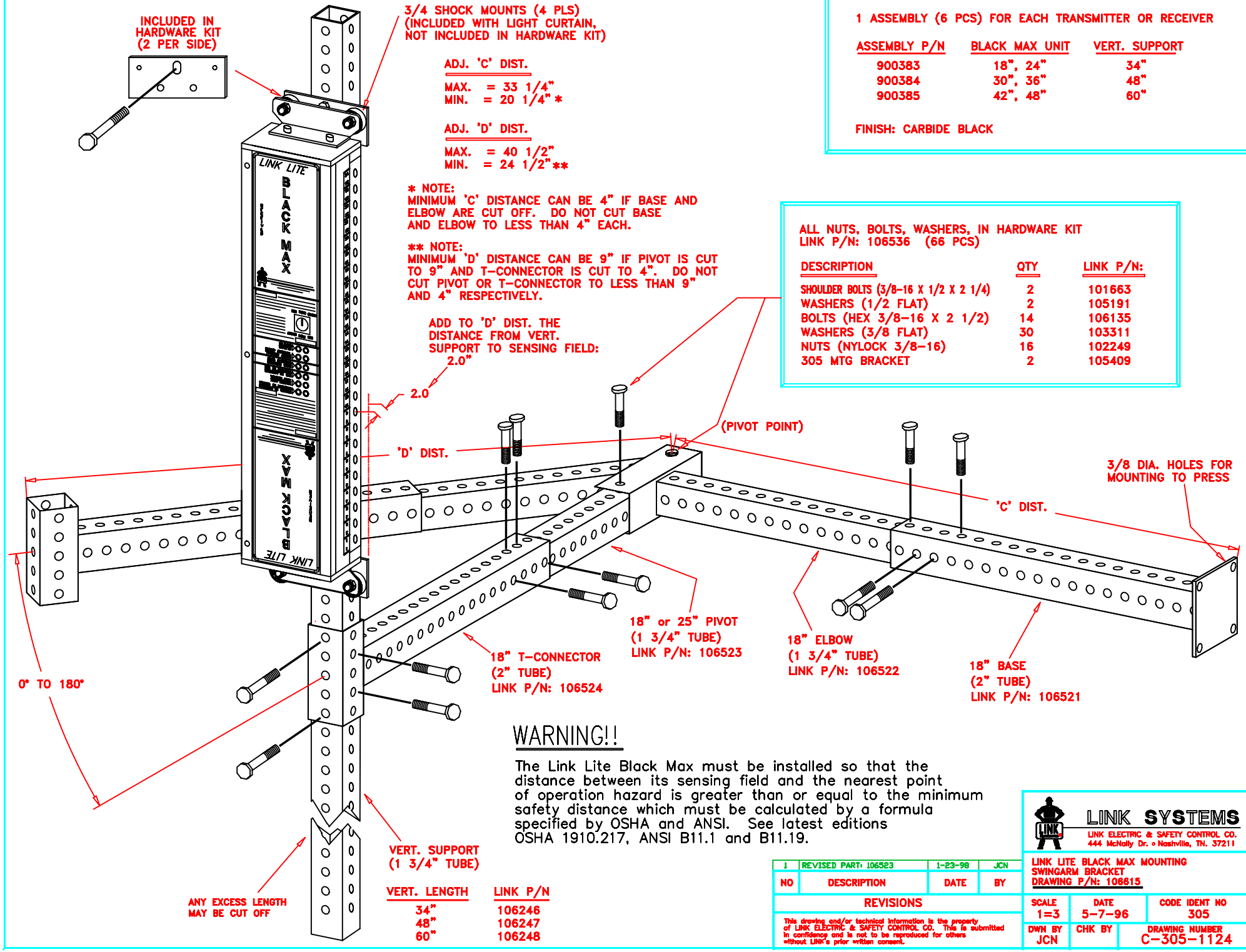
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LINK LITE BLACK MAX MOUNTING BRACKET ASSEMBLY, STRAIGHT
DRAWING P/N: 106616

SCALE	DATE	CODE IDENT NO
1=3	5-7-96	305

DWN BY	CHK BY	DRAWING NUMBER
JCN		C-305-1125



1 ASSEMBLY (6 PCS) FOR EACH TRANSMITTER OR RECEIVER

ASSEMBLY P/N	BLACK MAX UNIT	VERT. SUPPORT
900383	18", 24"	34"
900384	30", 36"	48"
900385	42", 48"	60"

FINISH: CARBIDE BLACK

ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 106536 (66 PCS)

DESCRIPTION	QTY	LINK P/N:
SHOULDER BOLTS (3/8-16 X 1/2 X 2 1/4)	2	101663
WASHERS (1/2 FLAT)	2	105191
BOLTS (HEX 3/8-16 X 2 1/2)	14	106135
WASHERS (3/8 FLAT)	30	103311
NUTS (NYLOCK 3/8-16)	16	102249
305 MTG BRACKET	2	105409

VERT. LENGTH	LINK P/N
34"	106246
48"	106247
60"	106248

WARNING!!

The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point of operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.19.

NO	DESCRIPTION	DATE	BY
1	REVISED PART: 106523	1-23-98	JCN

REVISIONS

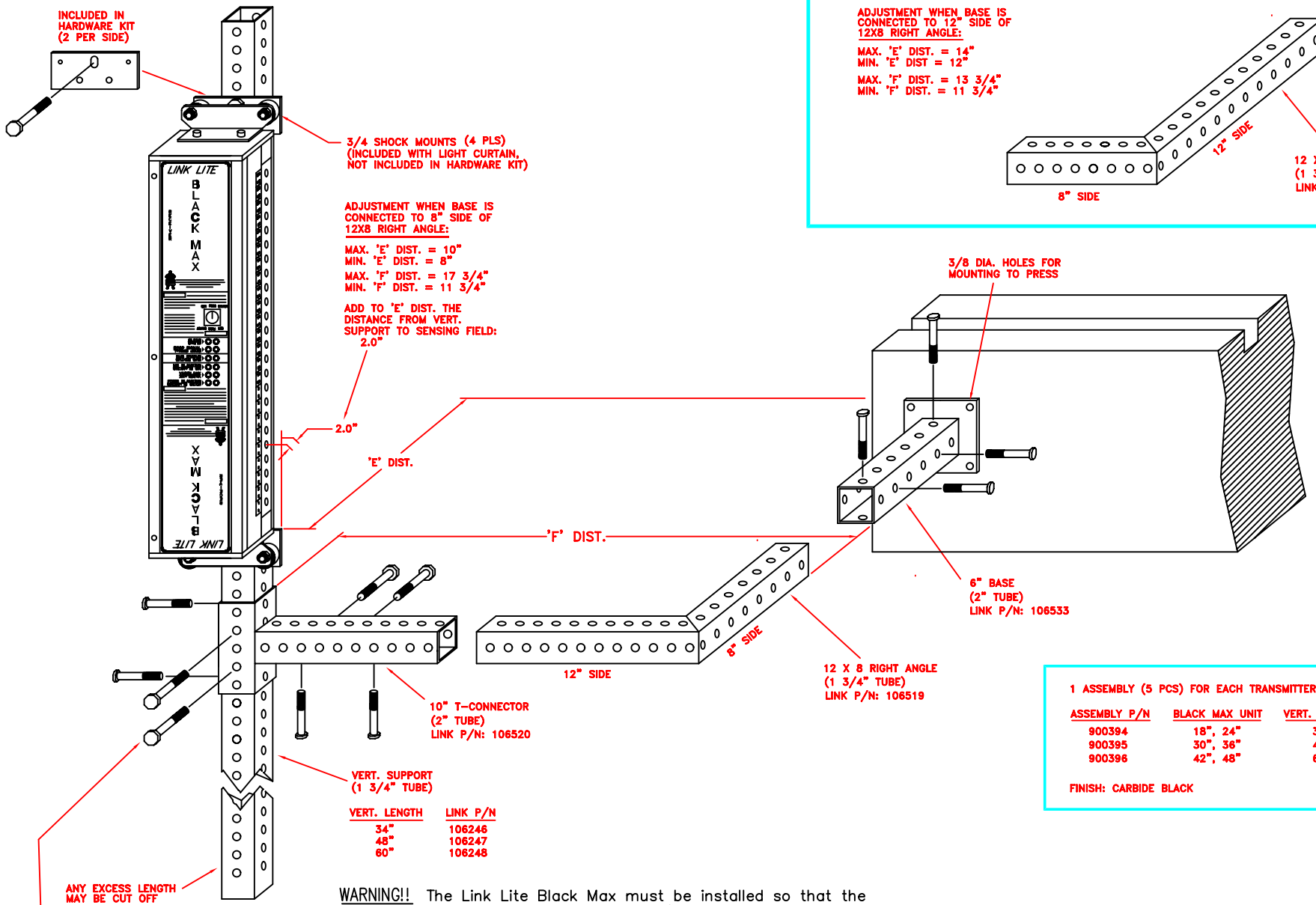
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LINK LITE BLACK MAX MOUNTING SWINGARM BRACKET
DRAWING P/N: 106615

SCALE	DATE	CODE IDENT NO
1=3	5-7-96	305

DWN BY	CHK BY	DRAWING NUMBER
JCN		C-305-1124



VERT. LENGTH	LINK P/N
34"	106246
48"	106247
60"	106248

1 ASSEMBLY (5 PCS) FOR EACH TRANSMITTER OR RECEIVER

ASSEMBLY P/N	BLACK MAX UNIT	VERT. SUPPORT
900394	18", 24"	34"
900395	30", 36"	48"
900396	42", 48"	60"

FINISH: CARBIDE BLACK

WARNING!! The Link Lite Black Max must be installed so that the distance between its sensing field and the nearest point of operation hazard is greater than or equal to the minimum safety distance which must be calculated by a formula specified by OSHA and ANSI. See latest editions OSHA 1910.217, ANSI B11.1 and B11.9.

ALL NUTS, BOLTS, WASHERS, IN HARDWARE KIT
LINK P/N: 106537 (58 PCS)

DESCRIPTION	QTY	LINK P/N:
BOLTS (HEX 3/8-16 X 2 1/2)	14	106135
WASHERS (3/8 FLAT)	28	103311
NUTS (NYLOCK 3/8-16)	14	102249
305 MTG BRACKET	2	105409

NO	DESCRIPTION	DATE	BY

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LINK LITE BLACK MAX MOUNTING BRACKET ASSEMBLY, 90° BRACKET
DRAWING P/N: 106614

SCALE	DATE	CODE IDENT NO
1=4	5-7-96	305

DWN BY	CHK BY	DRAWING NUMBER
JCN		C-305-1119